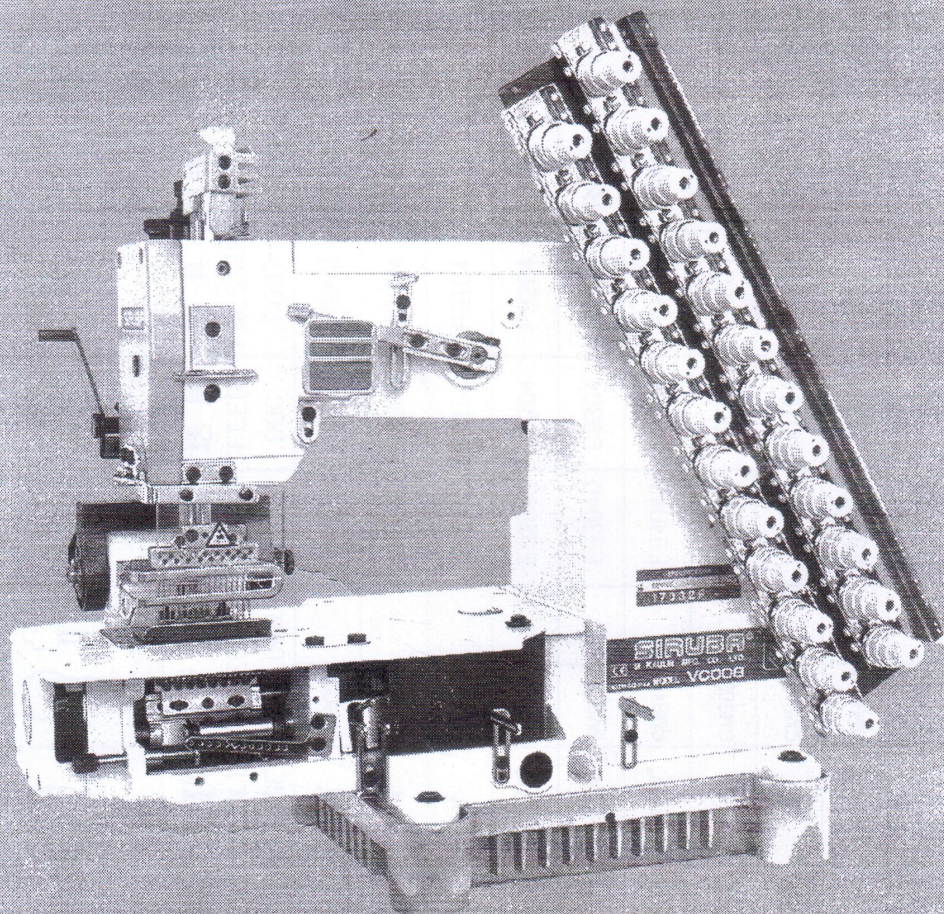


**SIRUBA®**

銀箭牌工業用縫紉機  
INDUSTRIAL SEWING MACHINE

**VC008**

零件圖 PARTS LIST



CE

 高林股份有限公司  
KAULIN MFG. CO., LTD.

機 型 MODEL	規 格 SVB CLASS	種 類 NEEDLE GAUGE	針 座 NEEDLE HOLDER	針 板 NEEDLE PLATE	送 具 FEED DOG	押 具 PRESSER FOOT	撥 線 軸 RETAINER HOLDER	勾 針 LOOPER	護 針 片 NEEDLE GUARD	勾 針 座 LOOPER HOLDER	勾 針 座 台 LOOPER HOLDER BLOCK	針 號 NEEDLE
VC008-02/VMR	064P	1/4"	GM9002	E9002D	D9002	P9002	R9002	VE51	VE49	L9002	VE11Q	Jo113 #11~14
	064P	3/4"	GM9004	E9004D	D9004	P9004	R9004	VE51	VE49	L9004	VE11Q	Jo113 #11~14
	085P	1"	GM9104	E9104D	D9104	P9104	R9104	VE51	VE49	L9104	VE11	Jo113 #11~14
	095P	1 1/8"	GM9204	E9204D	D9204	P9204	R9204	VE51	VE49	L9204	VE11Q	Jo113 #11~14
VC008-04	106P	1 1/4"	GM9304	E9304D	D9304	P9304	R9304	VE51	VE49	L9304	VE11Q	Jo113 #11~14
	127P	1 1/2"	GM9404	E9404D	D9404	P9404	R9404	VE51	VE49	L9404	VE11Q	Jo113 #11~14
	064P	3/4"	GM9004	E9004D	D9004	P9004	R9004	VE51	VE49	L9004	VE11Q	Jo113 #11~14
	085P	1"	GM9104	E9104D	D9104	P9104	R9104	VE51	VE49	L9104	VE11	Jo113 #11~14
VC008-04/VCE /RL/VAD	095P	1 1/8"	GM9204	E9204D	D9204	P9204	R9204	VE51	VE49	L9204	VE11Q	Jo113 #11~14
	106P	1 1/4"	GM9304	E9304D	D9304	P9304	R9304	VE51	VE49	L9304	VE11Q	Jo113 #11~14
	127P	1 1/2"	GM9404	E9404D	D9404	P9404	R9404	VE51	VE49	L9404	VE11Q	Jo113 #11~14

規格件表 CONVERSION CHART

規格件表 CONVERSION CHART

機 型 MODEL	規 格 SVB CLASS	種 類 NEEDLE GAUGE	針 座 NEEDLE HOLDER		針 板 NEEDLE PLATE	送 具 FEED DOG	押 具 PRESSER FOOT	撥 線 軸 RETAINER HOLDER	勾 針 LOOPER	護 針 片 NEEDLE GUARD	勾 針 座 LOOPER HOLDER	勾 針 座 台 LOOPER HOLDER BLOCK	針 號 NEEDLE
			針 座 NEEDLE HOLDER	針 號 NEEDLE									
VC008-04/VCE /RL/VAD/VUT	064P	3/4"	GM9004		E9004D	D9004P	P9004	VUT109P	VE51	VE49	L9004	VE11Q	Uo113 #11~14
	085P	1"	GM9104		E9104D	D9104P	P9104	VUT109P	VE51	VE49	L9104	VE11	Uo113 #11~14
	095	1 1/8"	GM9204		E9204D	D9204P	P9204	VUT109P	VE51	VE49	L9204	VE11Q	Uo113 #11~14
VC008-04/VCE /RL/VAD/VUT	106P	1 1/4"	GM9304		E9304D	D9304P	P9304	R9304	VE51	VE49	L9304	VE11Q	Uo113 #11~14
	127P	1 1/2"	GM9404		E9404D	D9404P	P9404	R9404	VE51	VE49	L9404	VE11Q	Uo113 #11~14
	064P	3/4"	GM9004		E9004D	D9004	P9004	R9004	VE51	VE49	L9004	VE11Q	Uo113 #11~14
VC008-04/VWL /FH	085P	1"	GM9104		E9104D	D9104	P9104	R9104	VE51	VE49	L9104	VE11	Uo113 #11~14
	095P	1 1/8"	GM9204		E9204D	D9204	P9204	R9204	VE51	VE49	L9204	VE11Q	Uo113 #11~14
	106P	1 1/4"	GM9304		E9304D	D9304	P9304	R9304	VE51	VE49	L9304	VE11Q	Uo113 #11~14
VC008-04/VWL /FH	127P	1 1/2"	GM9404		E9404D	D9404	P9404	R9404	VE51	VE49	L9404	VE11Q	Uo113 #11~14
	064P	3/4"	GM9004		E9004D	D9004P	P9004	VUT109P	VE51	VE49	L9004	VE11Q	Uo113 #11~14
	085P	1"	GM9104		E9104D	D9104P	P9104	VUT109P	VE51	VE49	L9104	VE11	Uo113 #11~14

機 型 MODEL	規 格 SVB CLASS	種 類 NEEDLE GAUGE	針 座 NEEDLE HOLDER	針 板 NEEDLE PLATE	送 具 FEED DOG	押 具 PRESSER FOOT	撥 線 軸 RETAINER HOLDER	勾 針 LOOPER	護 針 片 NEEDLE GUARD	勾 針 座 LOOPER HOLDER	勾 針 座 台 LOOPER HOLDER BLOCK	針 號 NEEDLE
VC008-04/VUT	095P	1 1/8"	GM9204	E9204D	D9204P	P9204	VUT109P	VE51	VE49	L9204	VE11Q	Uo113 #11~14
	106P	1 1/4"	GM9304	E9304D	D9304P	P9304	VUT109P	VE51	VE49	L9304	VE11Q	Uo113 #11~14
	127P	1 1/2"	GM9404	E9404D	D9404P	P9404	VUT109P	VE51	VE49	L9404	VE11Q	Uo113 #11~14
VC008-04A	64P	1/4"	GM9213	E9213	D9213	P9213D	R9213	VE51*4	VE49	L9002*4	VE11Q	Uo113*4 #11~#14
VC008-04A32	032P	1/4-1/8-1/8 1/4*3	GM9113	E9113	D9113	P9113D	R9113	VE51P*4	VE49	L9113	VE11Q	Uo113 #11~#14
VC008-0448	191P	3/16-3/4-3/16"		E9504E	D9504A	P9504A	R9504A	VE51	VE49	L9504A	VE11Q	Uo113 #11~14
	222P	3/16-7/8-3/16"		E9204E	D9204A	P9204A	R9204A	VE51	VE49	L9204A	VE11Q	Uo113 #11~14
	254P	3/16-1-3/16"		E9404E	D9404A	P9404A	R9404A	VE51	VE49	L9404A	VE11Q	Uo113 #11~14
VC008-0448 /VSF/FH	254P	3/16-1-3/16"		E9404E	D9404A	P9404A	R9404A	VE51	VE49	L9404A	VE11Q	Uo113 #11~14
	191P	1/4-3/4-1/4"		E9304E	D9304A	P9304A	R9304A	VE51	VE49	L9304A	VE11Q	Uo113 #11~14
VC008-0464	127P	1/4-1/2-1/4"		E9004E	D9004A	P9004A	R9004A	VE51	VE49	L9004A	VE11Q	Uo113 #11~14
	254P	1/4-1-1/4"		E9104E	D9104A	P9104A	R9104A	VE51	VE49	L9104A	VE11Q	Uo113 #11~14

規格件表 CONVERSION CHART

規格件表 CONVERSION CHART

機 型 MODEL	規格 SVB CLASS	種 類 NEEDLE GAUGE	針 座 NEEDLE HOLDER	針 板 NEEDLE PLATE	送 具 FEED DOG	押 具 PRESSER FOOT	撥 線 軸 RETAINER HOLDER	勾 針 LOOPER	護 針 片 NEEDLE GUARD	勾 針 座 LOOPER HOLDER	勾 針 座 台 LOOPER HOLDER BLOCK	針 號 NEEDLE
VC008-0464 /VSF /FH	191P	1/4-3/4-1/4"		E9304E	D9304A	P9304A	R9304A	VE51	VE49	L9304A	VE11Q	Uo113 #11~14
	254P	1/4-1-1/4"		E9104E	D9104A	P9104A	R9104A	VE51	VE49	L9104A	VE11Q	Uo113 #11~14
VC008-06 /VPL /LSA	048P	3/16"	GM9012	E9012	D9012	P9412D	R9012	VE51	VE49	L9012	VE11P	Uo113 #11~14
	064P	1/4"	GM9112	E9112	D9112	P9512D	R9112	VE51	VE49	L9112	VE11P	Uo113 #11~14
VC008-06 /VPL	064P	1/2"	GM9112	E9112	D9112	P9512B	R9112	VE51	VE49	L9112	VE11P	Uo113 #11~14
VC008-06 /VUT	064P	1/4"	GM9112	E9112	D9112	P9512D	VUT109P	VE51	VE49	L9112	VE11P	Uo113 #11~14
VC008-06 /VWL /FH	048P	3/16"	GM9012	E9012	D9012	P9412D	R9012	VE51	VE49	L9012	VE11Q	Uo113 #11~14
	048P	3/16"	GM9012	E9012	D9012	P9012D	R9012	VE51	VE49	L9012	VE11Q	Uo113 #11~14
VC008-12	050P	5mm	GM9612	E9612	D9612	P9612D	R9612	VE51	VE49	L9612	VE11Q	Uo113 #11~14
	064P	1/4"	GM9112	E9112	D9112	P9112D	R9112	VE51	VE49	L9112	VE11Q	Uo113 #11~14
VC008-12 /VPG	064P	1/4"	GM9112	E9312	D9312	P9312	R9112	VE51Q	VE49	L9112	VE11Q	Uo113 #11~14
	048P	3/16"	GM9012	E9212	D9212	P9212	R9012	VE51Q	VE49	L9012	VE11Q	Uo113 #11~14

機 型 MODEL	規格 SVB CLASS	種 類 NEEDLE GAUGE	針 座 NEEDLE HOLDER	針板 NEEDLE PLATE	送 具 FEED DOG	押 具 PRESSER FOOT	撥線軸 RETAINER HOLDER	勾 針 LOOPER	護針片 NEEDLE GUARD	勾針座 LOOPER HOLDER	勾針座台 LOOPER HOLDER BLOCK	針 號 NEEDLE
	064P	1/4"	GM9112	E9112	D9112	P9712D	R9112	VE51	VE49P	L9112	VE11Q	Uo113 #11~14
	064P	1/4"	GM9112	E9112	D9112	P9112D	R9112	VE51	VE49	L9112	VE11Q	Uo113 #11~14
	048P	3/16"	GM9012	E9012	D9012	P9012B P9212B	R9012	VE51	VE49	L9012	VE11Q	DV*57 #11~#18
	064P	1/4"	GM9112	E9112	D9112	P9112B P9312B	R9112	VE51	VE49	L9112	VE11Q	DV*57 #11~#18
	048P	3/16"	GM9012	E9212A	D9212	P9212B	—	VSM47	VE49	L9012	VE11Q	DV-K25 #18 #21
	064P	1/4"	GM9112	E9312A	D9312	P9312B	—	VSM47	VE49	L9112	VE11Q	DV-K25 #18 #21
	050P	5mm	GM9612	E9612	D9612P	P9612D	VUT109P	VE51	VE49	L9612	VE11Q	Uo113 #11~14
	064P	1/4"	GM9112	E9112	D9112	P9112D	R9112	VE51	VE49	L9112	VE11Q	Uo113 #11~14
	032P	(1/4"-1/8"-1/8" 1/4)*3	GM9113	E9113	D9113	P9113D	R9113	VE51P*6	VE49	L9113	VE11Q	Uo113 #11~#14
	64P	1/4"	GM9213	E9213	D9213	P9213D	R9213	VE51*6	VE49	L9002*6	VE11Q	Uo113*6 #11~#14
	032P	1/8"	GM9313	E9313	D9313	P9313	R9313	VE51P	VE49P	L9113P-E	VE11P	Uo113*4 #11~#14
	064P	1/4"	GM9213	E9213	D9213	P9213D	R9213	VE51	VE49	L9213	VE11Q	Uo113*4 #11~#14

規格件表 CONVERSION CHART

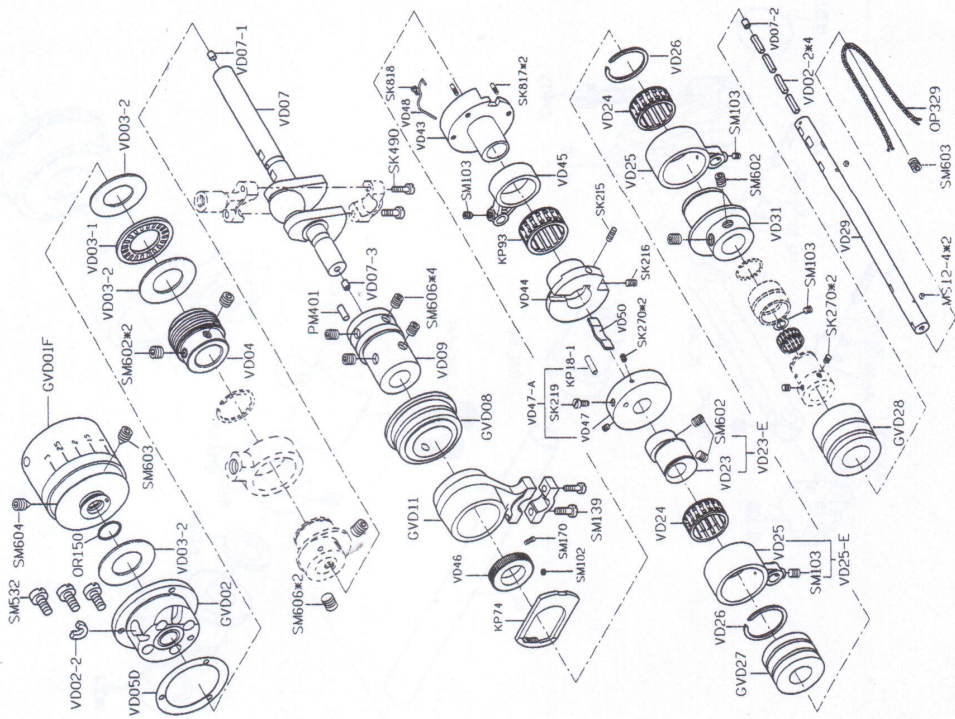
規格件表 CONVERSION CHART

機 型 MODEL	規格 SVB CLASS	種 類 NEEDLE GAUGE	針 座 NEEDLE HOLDER		送 具 FEED DOG	押 具 PRESSER FOOT	撥 線 軸 RETAINER HOLDER	勾 針 LOOPER	護 針 片 NEEDLE GUARD	勾 針 座 LOOPER HOLDER	勾 針 座 台 LOOPER HOLDER BLOCK	針 號 NEEDLE
			針 座 NEEDLE HOLDER	針 座 NEEDLE HOLDER								
VC008-1332	032P	$1/4-1/8-1/8$ $1/4 \times 3$	GM9113		D9113	P9113D	R9113	VE51P	VE49P	L9119P-E	VE11P	Jo113*4 #11~#14
VC008-17	032P	1/8"	GM9117		D9117	P9117	R9117	VE51P	VE49P	L9119P-E	VE11P	Jo113*4 #11~#14
VC008-21	032P	1/8"	GM9121		D9121	P9121	R9121	VE51P	VE49P	L9123P-E	VE11P	Jo113*4 #11~#14
VC008-23	032P	1/8"	GM9123		D9123	P9123	R9123	VE51P	VE49P	L9123P-E	VE11P	Jo113*4 #11~#14
VC008-25	032P	1/8"	GM9125		D9125	P9125	R9125	VE51P	VE49P	L9125P-E	VE11P	Jo113*4 #11~#14

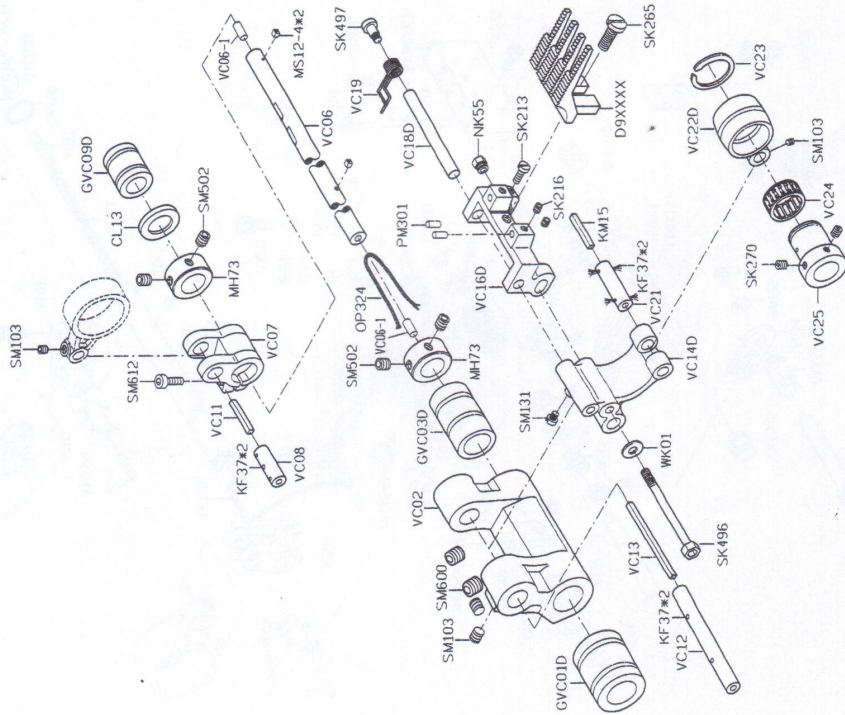


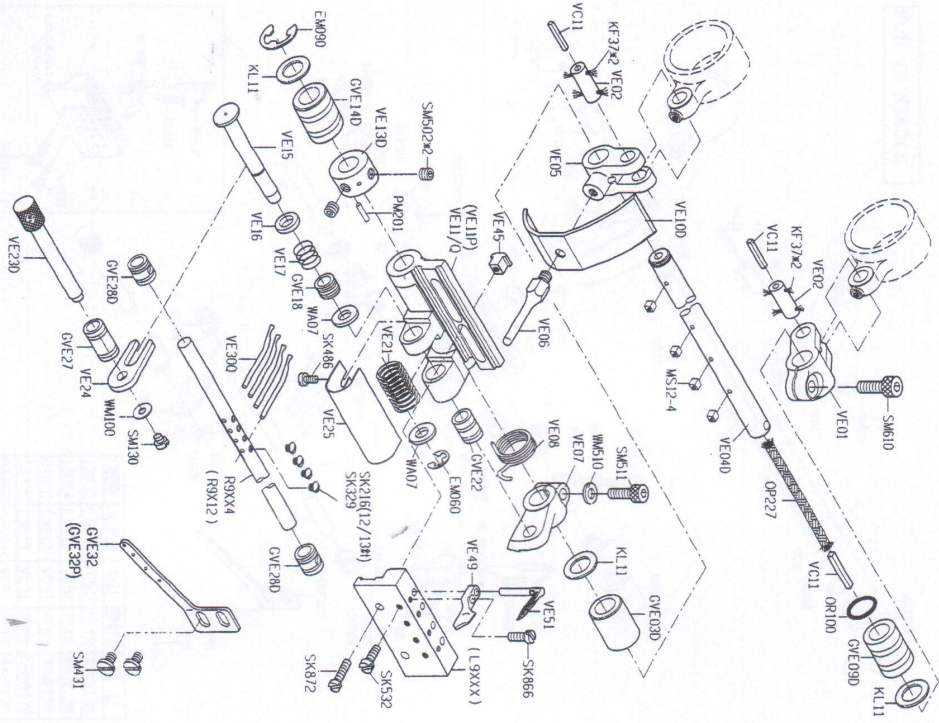


PARTS LIST FOR VD GROUP

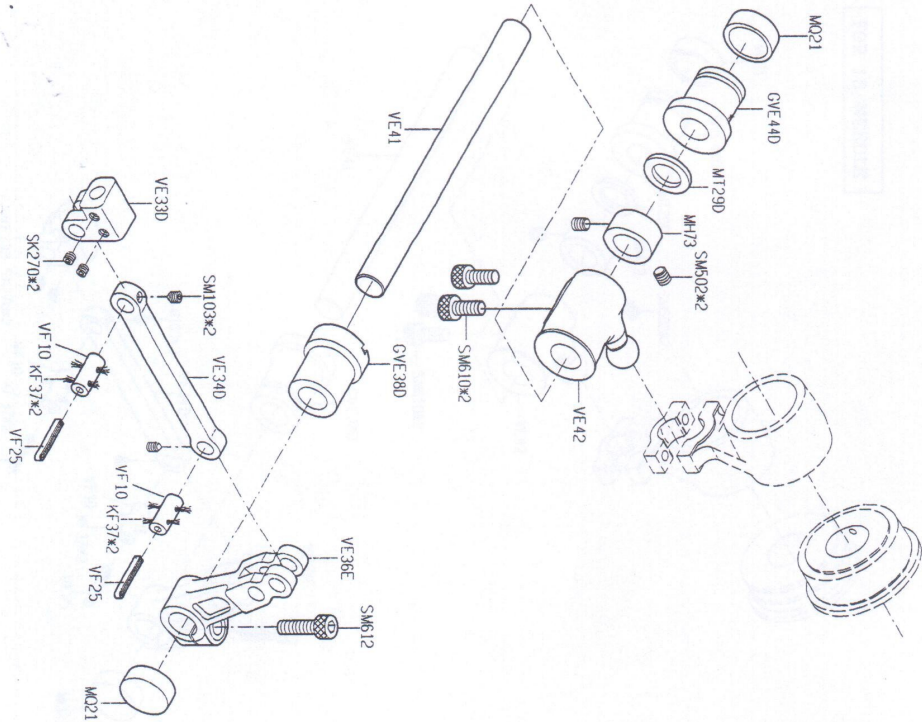


PARTS LIST FOR VC GROUP





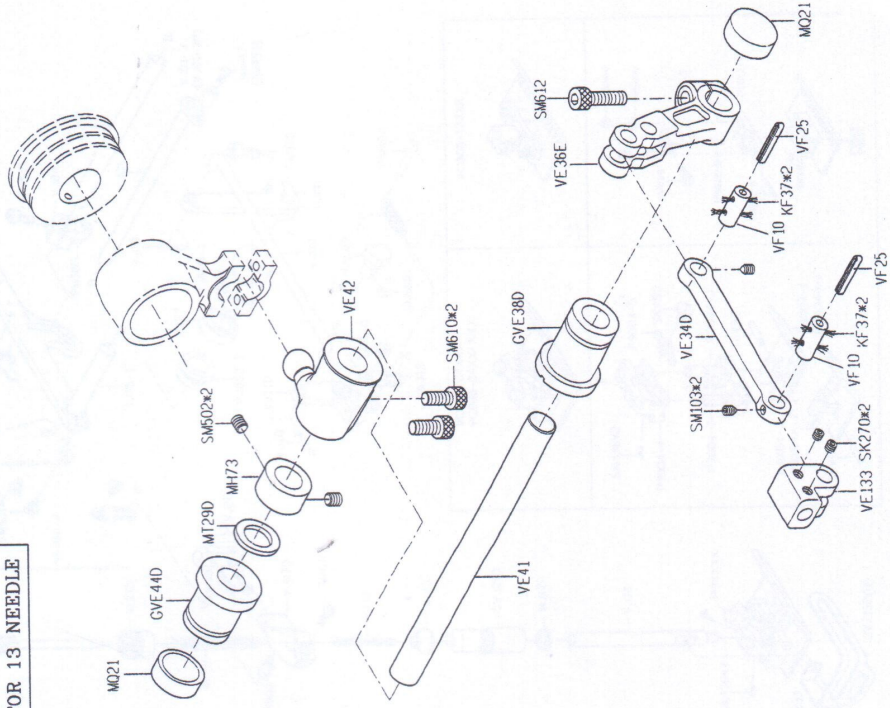
PARTS LIST FOR VE GROUP



PARTS LIST FOR VE GROUP

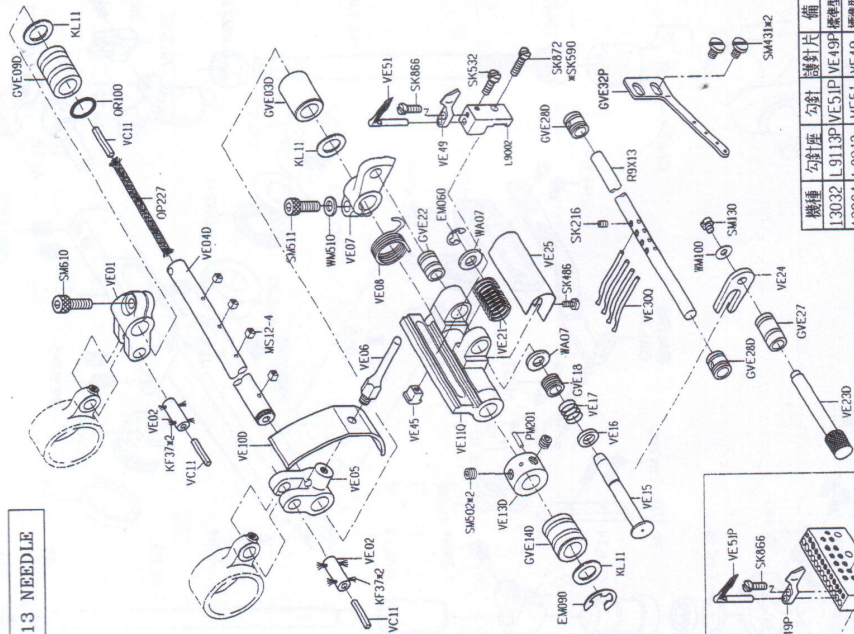
PARTS LIST FOR VE GROUP

FOR 13 NEEDLE

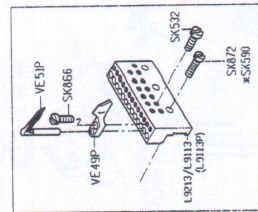


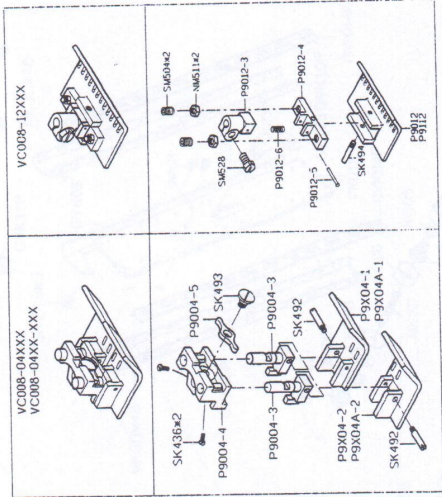
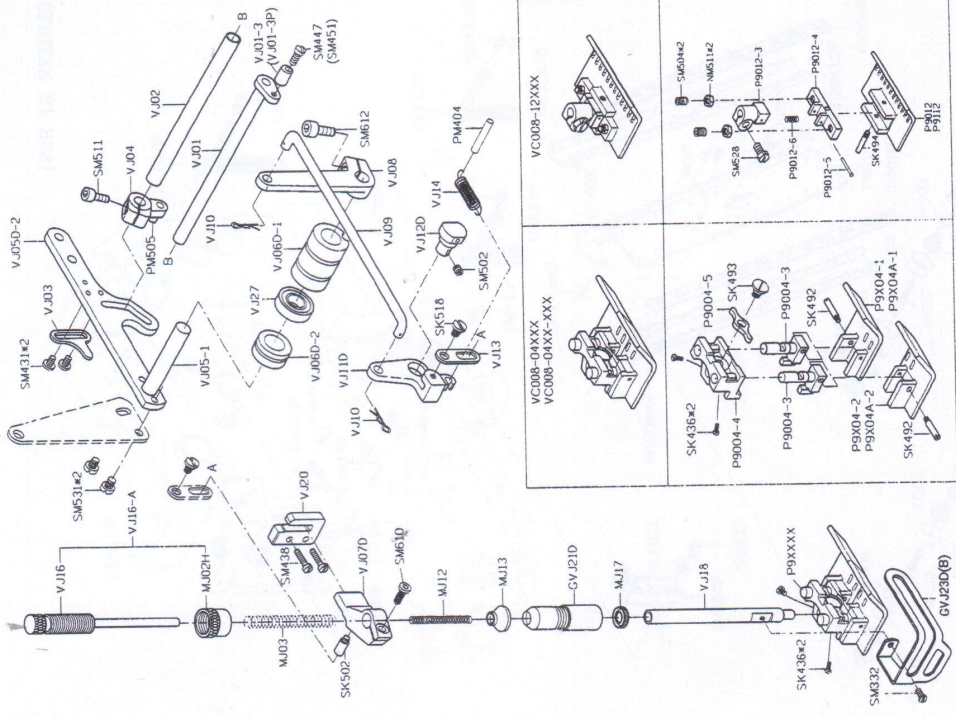
PARTS LIST FOR VE GROUP

FOR 13 NEEDLE

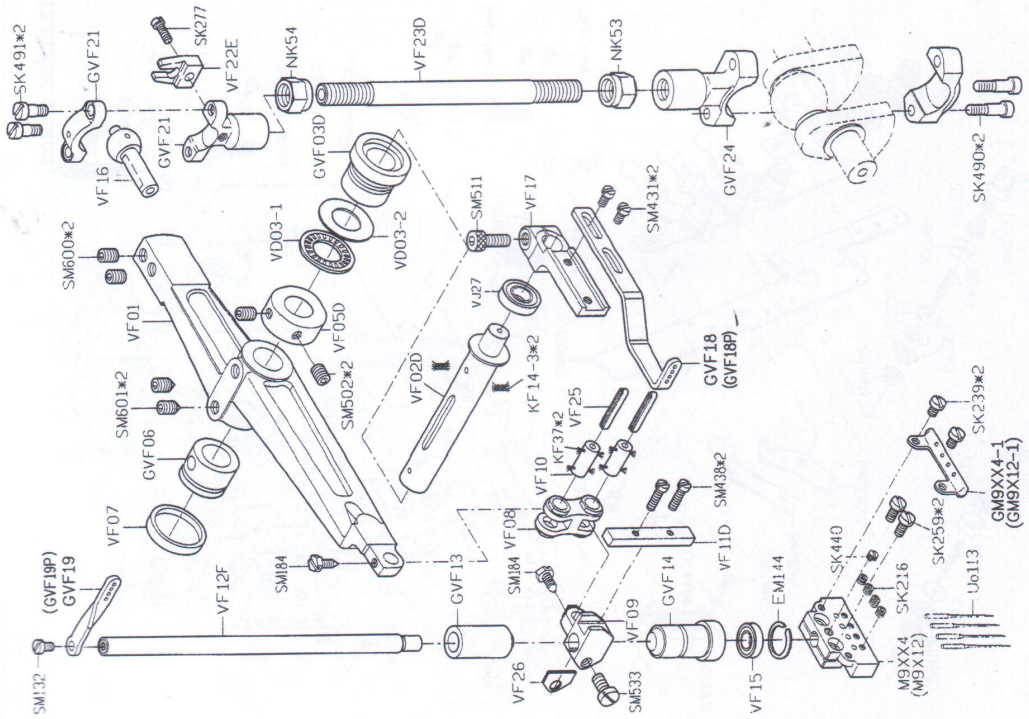


機種	勾針座	勾針	縫針片	備註
L3032	L9113P	VE51P	VE49P	標準型13針
L3064	L9213	VE51	VE49	標準型13針
04A32	L9113	VE51	VE49	4枚改13針
L2A32	L9113	VE51	VE49	12枚改13針
04A64	L9002M	VE51	VE49	4枚改13針
L2A64	L9002M	VE51	VE49	12枚改13針



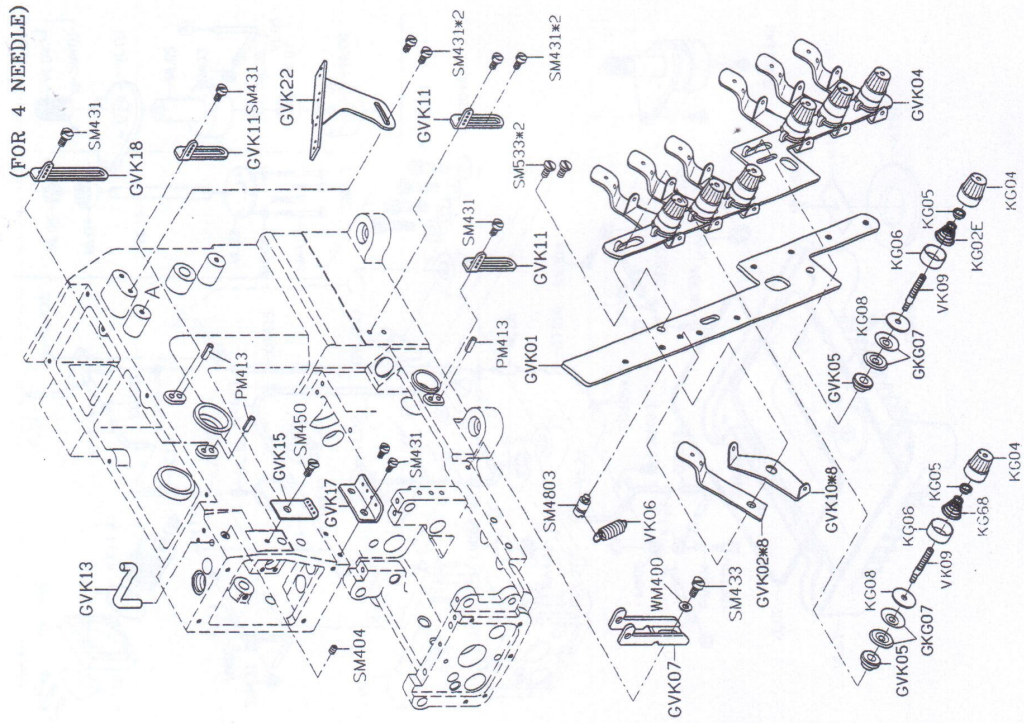


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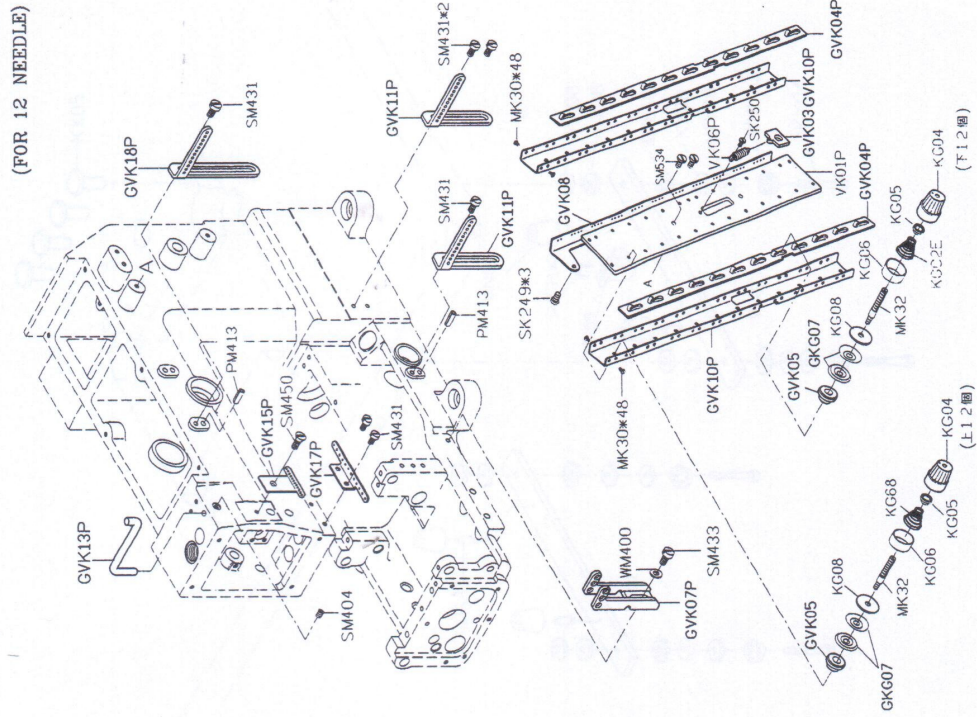


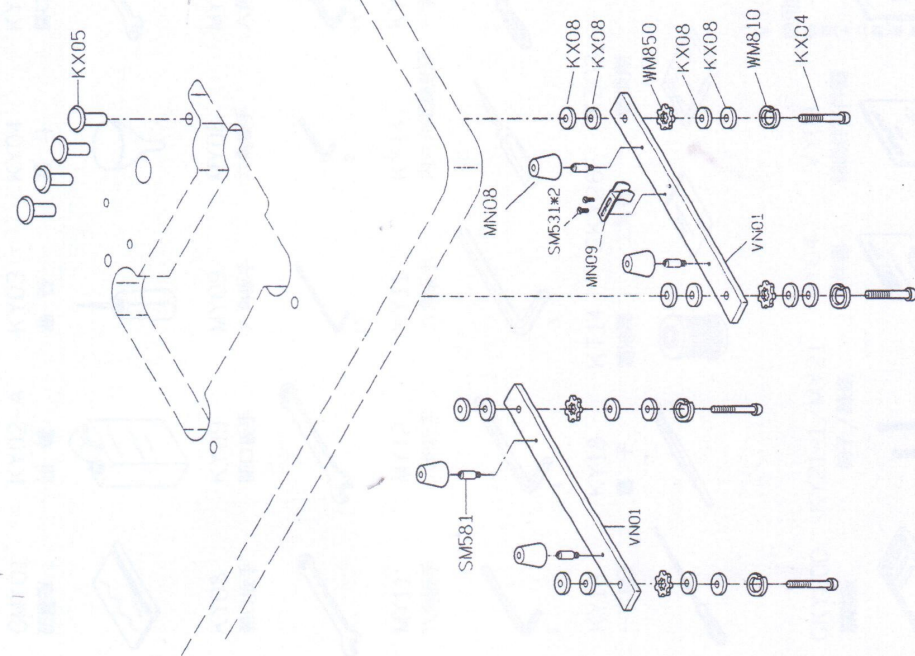
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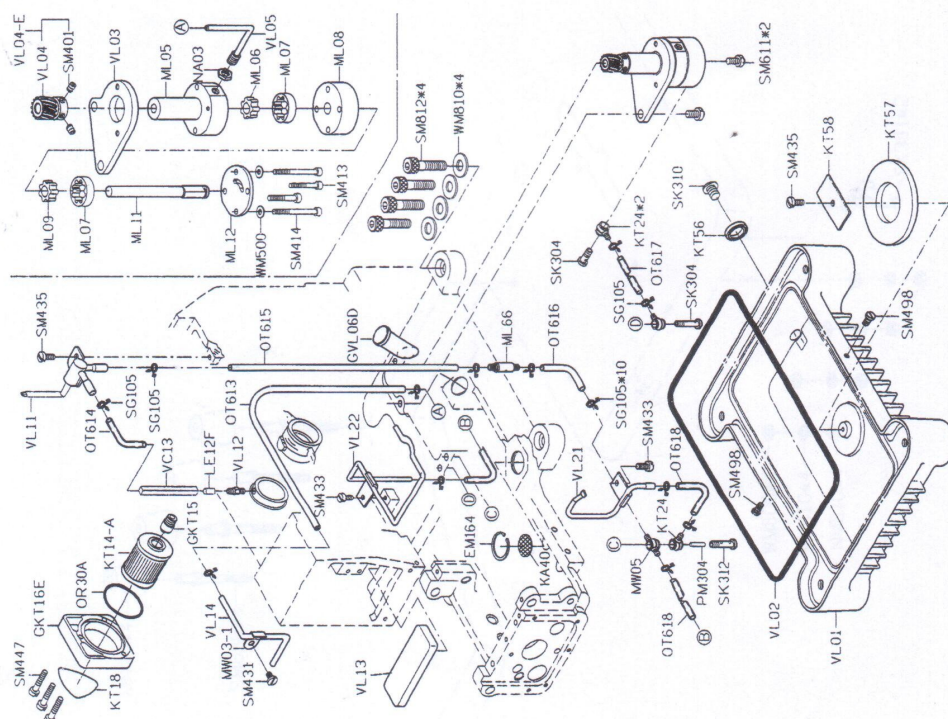


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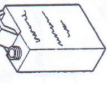
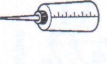







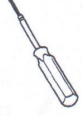









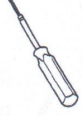








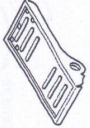

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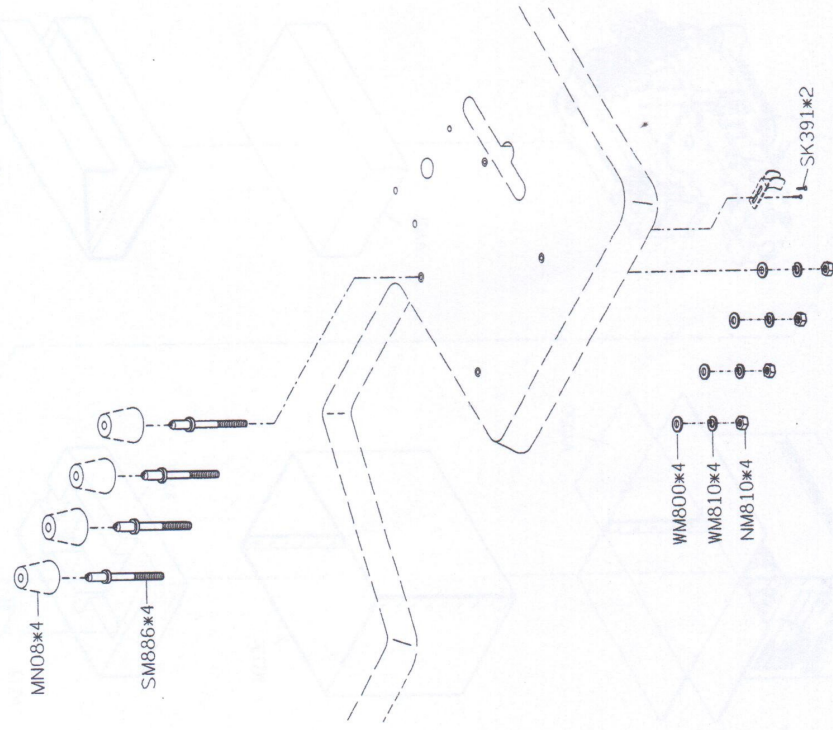


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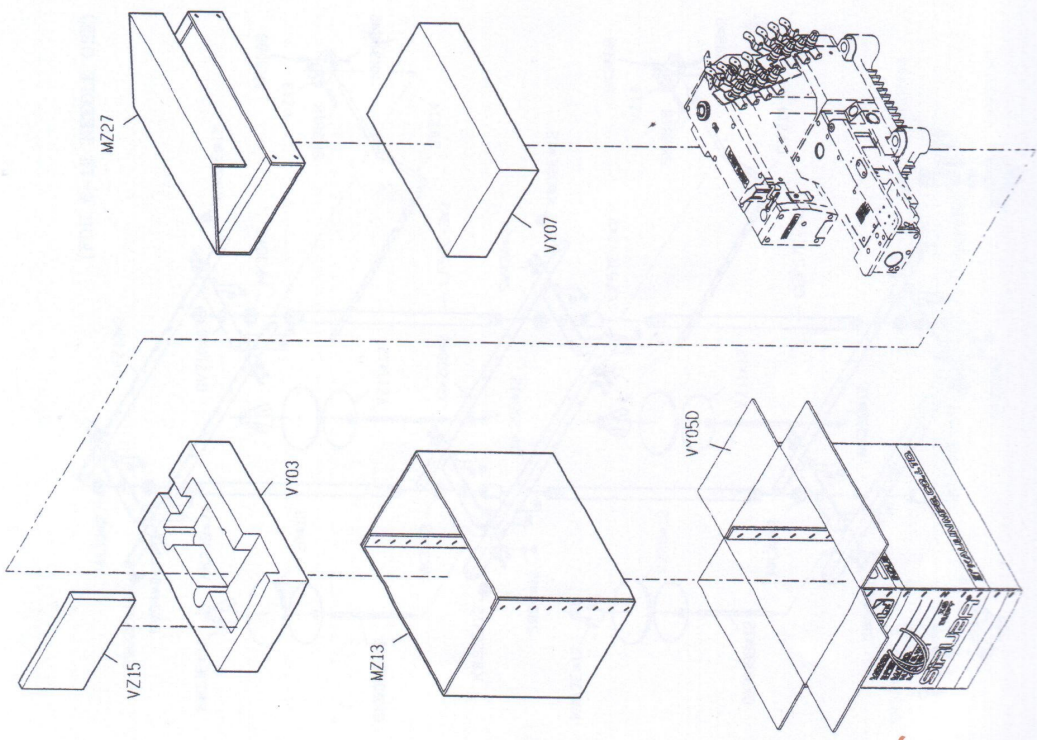
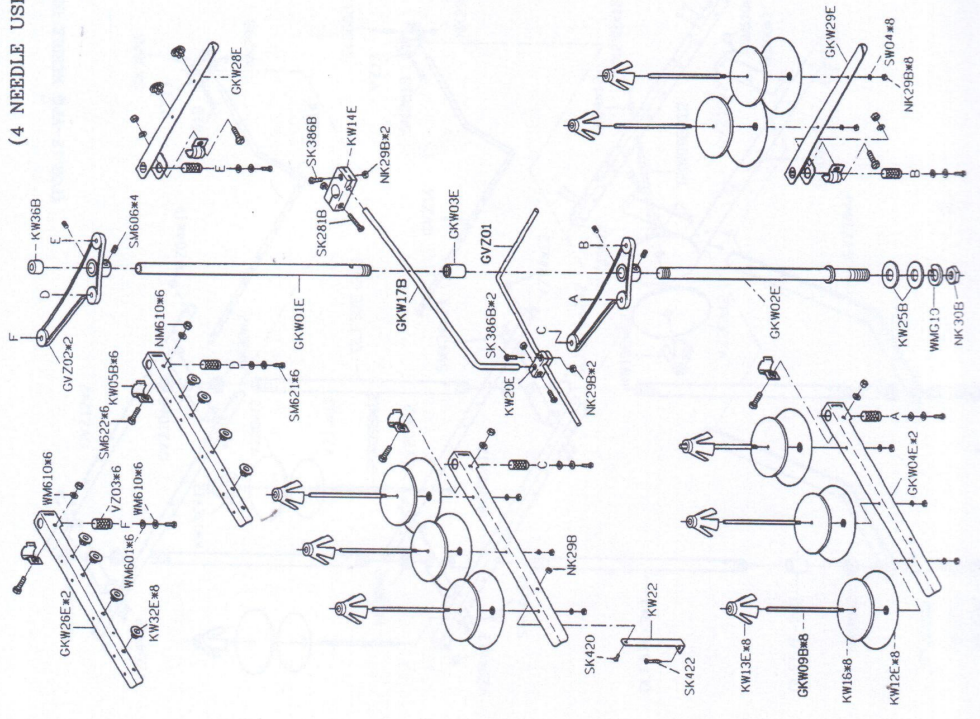
PARTS LIST FOR VY GROUP

PARTS LIST FOR VN GROUP

<p>GMV01 防塵罩</p> 	<p>KY02-A 油罐</p> 	<p>KY03 油壺</p> 	<p>KY04 漏斗</p> 	<p>KY07 開口扳手</p> 	<p>MY08 六角扳手</p> 	<p>MY09 六角扳手</p> 	<p>MY10 六角扳手</p> 	<p>MY11 六角扳手</p> 	<p>MY12 六角扳手</p> 	<p>MY14 內六角螺絲起子</p> 	<p>MY17 一字起子</p> 	<p>針*5</p> 	<p>VY01/P 使用說明書</p> 	
<p>KY16 一字起子</p> 	<p>KY18 鑷子</p> 	<p>KT14 濾油器</p> 	<p>GKY26F 工具袋</p> 	<p>KZ03 乾燥劑</p> 	<p>KY11 六角扳手</p> 	<p>KY14 內六角螺絲起子</p> 	<p>KY17 一字起子</p> 	<p>2.5</p> 	<p>2</p> 	<p>3</p> 	<p>4</p> 	<p>5</p> 	<p>VY04 零件圖</p> 	<p>VY09 輔助零件圖</p> 
<p>GKY20D 腳踏板</p> 	<p>KY21-1/MY21 鉤子/鍊條</p> 													



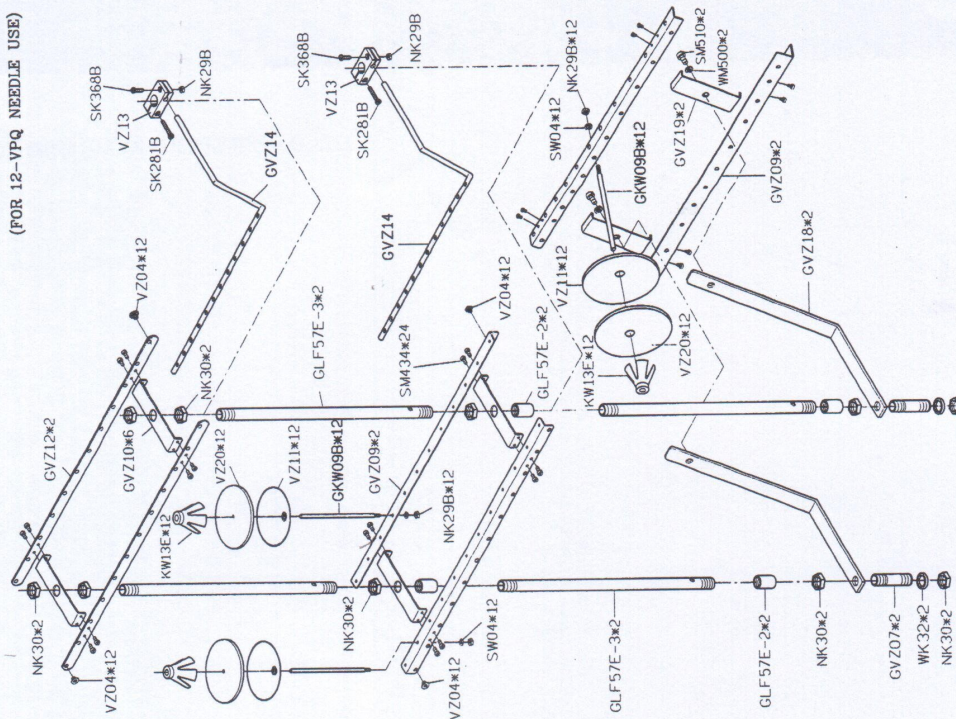
(4 NEEDLE USE)





PARTS LIST FOR VZ GROUP

(FOR 12-VPQ NEEDLE USE)



PARTS LIST FOR VZ GROUP

(FOR 6-12 NEEDLE USE)

